



REGENESIS

Oxygen Release Compound (ORC[®])

Installation Instructions

(Replaceable Filter-Sock Application)

ORC Filter Socks are used to enhance bioremediation of petroleum hydrocarbons in groundwater. The filter sock contains ORC and an inert carrier matrix. The socks come in one foot sections. They are laced together to span the vertical polluted saturated zone in monitoring type wells. Once the socks are laced together and lowered into the wells, they become hydrated and begin releasing oxygen. The following instructions are vital to proper installation and subsequent removal of the socks.

SAFETY PRECAUTIONS:

- ORC is completely non-toxic, but is composed of ultra-fine particles.
- Wear dust masks and goggles to prevent soft tissue irritation
- Reference the Material Safety Data Sheet for specific technical and physical information.

CONDITION OF SOURCE WELL:

- Test for well deviation and smoothness before ORC installation.
- For the test, use a 5 foot section of pipe with an outside diameter 1/2 inch smaller than the source well's inside diameter.

KEY REQUIREMENTS FOR INSTALLATION:

- **SOCKS MUST BE INSTALLED WITH BLACK GROMMETS ON TOP**
- Wrap Socks as independent units (see page 3, figure 5)
- A maximum of **20** ea. 2-inch socks per section.
- A maximum of **8** ea. 4-inch socks per section.
- A maximum of **6** ea. 6-inch socks per section.
- Make sure each sock is properly shaped (cylindrical and without bends) to facilitate ease of installation and removal.

HELPFUL HINTS:

- ORC matrix hardens into a cement once hydrated
- Minimize slack between each sock, by periodically pulling up slack while lacing
- Tie off ORC retrieval lines to the well cap. Regenesis recommends the use of a 3/8" diameter x 6" long eyebolt.

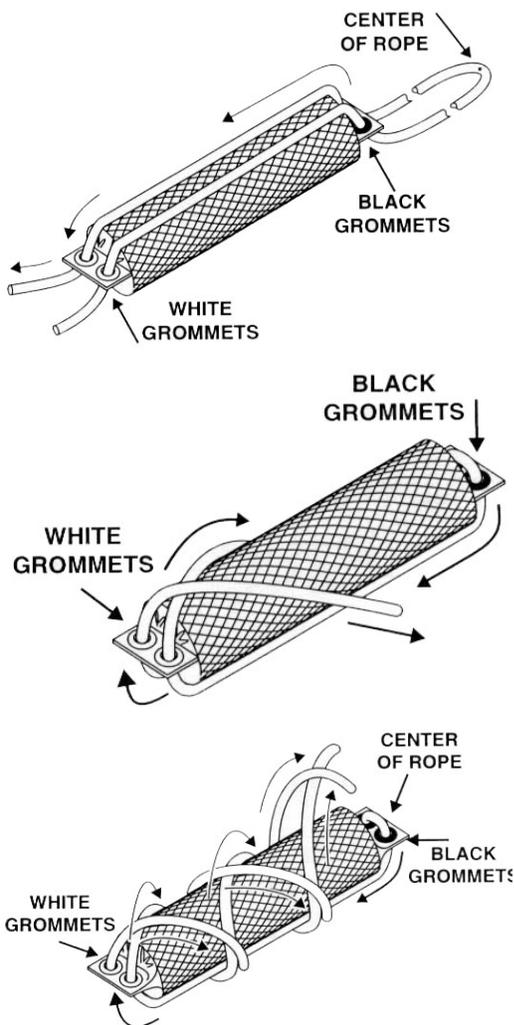
- The ORC Socks should be wetted to prevent excessive dusting prior to installation
- Make sure your work area is clean to avoid oil and dirt deposits on the socks.

FILTER-SOCK REMOVAL:

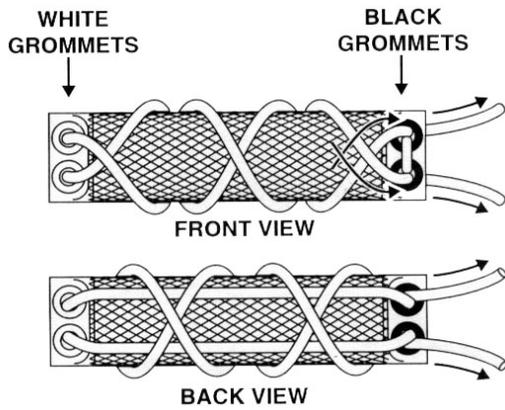
- ORC Socks will be approximately 20% heavier after water saturation
- Static friction from screened casing may cause difficulty in removal
- A winch and stanchion (or comparable equipment) may be necessary to help remove the socks due to increased weight, friction, etc.

LACING DIAGRAMS FOR SOCK INSTALLATION:

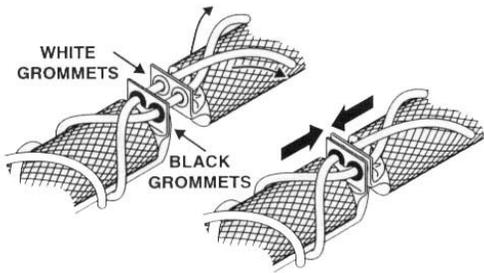
4 INCH AND 6 INCH SOCK LACING DIAGRAM:



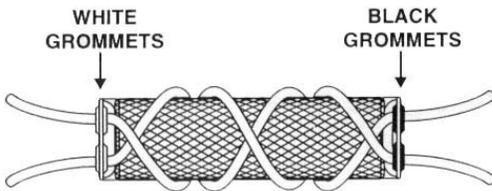
1. Find the center of the rope. Begin lacing the ORC Socks by threading the two ends of the installation rope through the black grommets and then through the white grommets at the bottom of the same side of the bottom sock
2. Pull the rope through the bottom sock, making sure the center of the rope is between the black grommets. Cross the ropes over each other.
3. Loop the ends of the rope around the back of the sock and cross them. Repeat this step once again, so the rope is wrapped around the sock with two full turns.



4. Bring the ends of the rope around from the back, cross them, and thread them into the black grommets. The rope ends should be inserted into the black grommets diagonally from the white ones they started from. Threading the black grommets will be tight only on the bottom sock due to the unique lacing pattern.

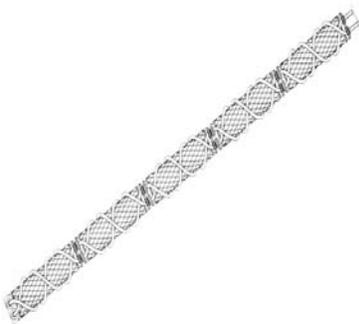


5. To avoid the ORC Sock slipping past each other, the socks must be laced with the grommet flaps of the bottom sock and second sock butting against each other (as shown)



6. The remaining socks on the rope section are laced up according to Figure 6. Make sure that the rope is turned around the sock two full turns, with the grommets of each sock butting up against the next sock as shown in Figure 5.

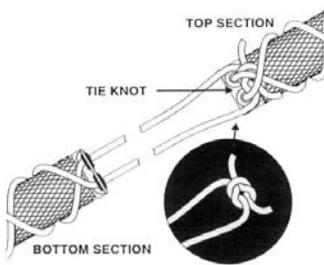
7. Lace each subsequent ORC Sock exactly the same as in Figure 5 and 6.



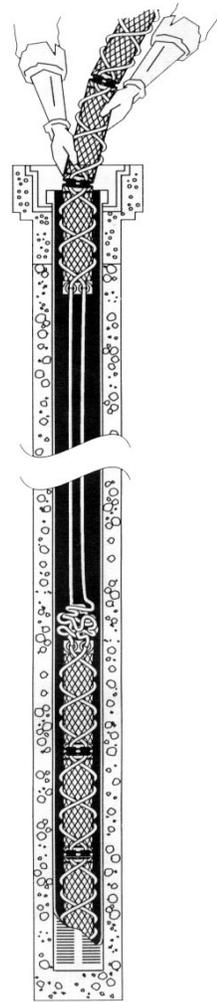
IMPORTANT: Do not exceed the maximum number of socks per section (see "Key Requirements D & E" on page 1).

Minimize the slack between the socks



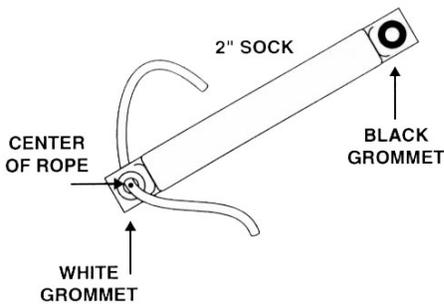


8. If you need to install more ORC Socks than the maximum allowed per well size (see "Key Requirements D & E on page 1), then multiple sections must be installed. Each section is laced exactly the same, but they should be tied off to each other. Tie the end of the rope from the lower section to the bottom sock of the upper section; this allows each section to be installed and removed independently (see well diagram)

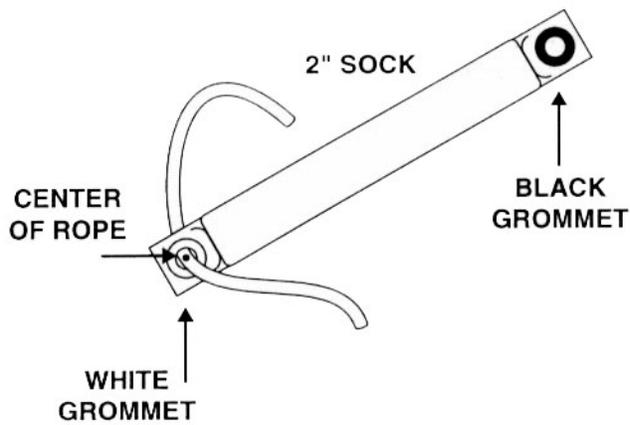


Well Diagram

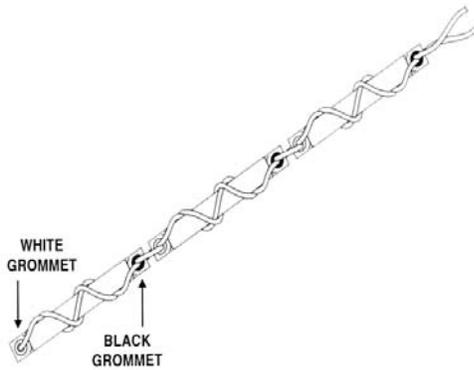
2 INCH SOCK LACING DIAGRAM:



9. Find the center of the rope. Begin lacing the ORC Socks by threading one end of the installation rope through the white grommet. Make sure that the center of the rope is pulled through to the center of the white grommet on the bottom sock.



10. Wrap each end of the installation rope around the sock twice and then cross them through the black grommet.



11. Lace each subsequent sock using the same method as describe in Figure 2 above.

IMPORTANT:

*Do not exceed the maximum number of socks per section (see "Key requirements B" on Page 1)
Minimize the slack between socks*

For direct assistance or answers to any questions you may have regarding these instructions, contact Regensis Technical Services at 949-366-8000.

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